

**Garant**

**Steel boring bar A.. CKUNR 93°, for indexable inserts KNUX, right-hand, Shank Ø / insert size: 32/16mm**


**Order data**

Order number	251016 32/16
GTIN	4045197711588
Item class	21T

**Description**
**Note:**

With KNUX 1604.. Use L insert

**Technical description**

Clamping claw	259038 17
Pin	259049 4
Spring	259046 3
suitable indexable insert	KNUX 1604.. R/L
Screw for clamp	259021 3
Insert size	16 mm
Shim pins pack	259044 3
Minimum pre-drill Ø $D_{min}$	40 mm
ISO code toolholder	A32U CKUNR/L16
Centre offset $L_3$	22 mm
Shim	259031 6
Overall length L	350 mm
Clamping height $L_2$	31 mm
Setting angle $\kappa$	93 degrees

Shank $\varnothing D_s$	32 mm
Standard	Works standard
Application type	right-hand
Boring depth up to	3×D
Through-coolant	yes
Application	Internal longitudinal turning
Type of product	Boring Bar

## Accessories

Screw for clamping claw Type 3	259021 3
Shim Type 6	259031 6
Clamping claw Type 17	259038 17
Set of shim pins 10 pieces Type 3	259044 3
Spring Type 3	259046 3
Pin Type 4	259049 4
8 mm blade with magnet with 1/4 inch bit holder overall length 50 mm	659874 50
Torque screwdriver with scale, to take interchangeable blades maximum torque 1600 cNm	659906 1600
Torque screwdriver with scale, to take interchangeable blades maximum torque 1600 cNm	659957 1600
Precision Bit for hexagon, 1/4 inch E 6.3 Hexagon 4 mm	674242 4